

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246

Purchasing Receipts

	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive	Price/Unit	Aging Days	Past	Total	Supplie
PO041514 /	ACI001-VC	1	1	Net 30	M304S16GA	304/316 Sheet .063: MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL- S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240					11/2/2018	160				10/31/2018		0		\$1,234.56	Name Acier Ouellett Inc.
		2			M20454004	2040-						32	t	S123205	Stock	10/31/2018	\$ 7.72 / sf	0			Ouellette
					S A C C	304/316 .050 Sheet: MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL- 3-5059 OR MMS 5513 304) OR AMS 5524 (316) OR STM A240 OR ASME A240						192		5123199	Stock	10/31/2018	57.62 / sf	0	\$	1,463.23	Inć. Acier Ouellette Inc.
-									Total:	384		384						\dashv	0.0	42.05	

Plex 10/31/2018 1:53 PM dart. Tollis. Andrew



Dart Aerospace Ltd: 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

PURCHASE ORDER PO041514

Tel (613) 632-5200

Supplier: ACI001-VC

Acier Ouellette Inc. 935 Boul. Du Havre

Valleyfield

QC

J6S 5L1 Canada Phone: 800 667 4248

Fax: 450 377 5696

1270 Aberdeen Street

Hawkesbury ON

Ship To:

K6A 1K7 Canada Phone: 613-632-5200 PO No:

PO041514

PO Date:

10/30/18 11/2/18

Due Date: **Purchase Order** Revision:

Revision Date: Ship-To Contact:

Tsimiklis, ChrisoulaPhone:

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

Line Item Job	Part M304S16GA	Supplier Part No	Description 304/316 Sheet .063	Status Firmed	Account	Due Date	Order Quantity	Received		Unit	Extended
1	M304S16GA			Firmed			wuantity	Quantity	Balance	Price (CAD)	
			: MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240		-	11/2/18	192 sf	0 sf 142 s f	192 sf	\$7.716/sf B/10/2	\$1,481.47
2	M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	11/2/18	192 sf	0 sf 1925 F	192 sf	\$7.621/sf .18/10/31	\$1,463.23

Plex 10/31/18 11:10 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

PURCHASE ORDER PO041514

Tel (613) 632-5200

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/31/18 11:10 AM dart.tsimiklis.chrisoula



ACIER OUELLETTE INC.

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl; 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00118105

Billed to

Instruction

DART AEROSPACE LTD

1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

F-M

Shipped to

1270, ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

Att: LUSSIER Tél.: (613) 632-5200 X 730

Delivery Route 5 Customer No

Date

Delivery date

Your order No

Processed by

Salesman

Carrier

Credit Terme

OUELLETTE VALLEYFIELD

Net 30 Days

CLI0001056

2018/10/30

PO041514

2018/10/31

Denis Quenneville

			Necros attent		PCS NB		I	ntern	al Us	e Or	nly
Product Description	Weight	Qty	UM	CMD	EXP	В/О	IN	I	S	С	OUT
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 6 SHEET OF 48" X 96" 2 X Heat : C270094 4 X Heat : AIW050575	504.00	192.00	PI2_\$CLB		6x 4x8'						!
2 SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425 6 SHEET OF 48" X 96" Heat : (4162)	403.20	192.00	PI2_\$CLB		6x					,	
3 SKID (4 X 8) SK-48 10048		1.00	UN_\$UN								

Note: ATTENTION: MILL TEST REQUIS

Total Weight (Lbs): 907.20

Customer's Signature

NIR: R-109516-6

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :
	Am

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Tittle
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Time		

1. Y	М	D
1/8	10	3/
1 0	Date	V / 1

3419

FESS-169483042B

51227

Certificate No. F180427039

Date: APR 17,2018

檢驗證明書 MILL TEST CERTIFICATE Æ.

彰源企業股份有限公司 FROCH ENTERPRISE CO., LTD.

NO.122 INDUSTRIAL ROAD, TOU-LIU CITY, YUN-LIN 640, TAIWAN

Invoice No. EX20180653	- 40		Cor	ntract	No.		WATER STREET	T	L/C	No.							0	
上7/20 (00055 在品名	181	36						DC HMN	1810943	140.		规範	ASTM A24	0-13c/A48	0-14		Page:	1 of 1
Descrip	tion		将 8 Item No			Si	尺寸 ze		網 粧 Type	Ī	滋 Heat	Specification % No.	数 並 QTY(PC)	业 全	法定理 (°C) Heal Treatment	表面處理	俏	Œ.
PECIFICATION AS PE	RPO NO .	SHEET P-18136	1	20GA	X48"X1	20" 28	NO PI		304	AL C	040031		-	Weight(MT)	Water Quenched	Finish	Ren	nark
OTAL QUANTITY: 19.6	920MT		3 4 5 6 7 8	14GA 11GA 20GA) 18GA) 16GA)	X 48" ; X 48" ; X48"X1 X48"X1 X48"X1	X 96" 2E X 96" 2E X 96" 2E X 96" NO. 20" NO. 20" NO. 96" NO.	3 PI 3 PI 4 BP F 4 BP FI	LPE PF	304 304 304 304 304 304	AIW AIV AIN ALE ALE	050575 040477 050390 050272 050482 050451 050455		78.000 102.000 39.000 75.000 74.000 50.000 66.000 41.000	1.550		2B 2B 2B 2B NO4 NO4 NO4 NO4		
1 學 成	份 Chem	ical Con	nositio	n (%)				I		<u></u>			28					
一 央 砂	锰 磷	疏	43-	缐	加	A	其他	抗拉強度	172 (1) 76 et				拖枝政验	Mechanical Te	est			
n No. C Si M	In P	s	Cr _.	Ni	Mo	N	7610	Tensil (N/mm²)	降伏強度 0.2% Yiel	ld	仲長率 % Elongation	Direction	Width of specimen	Gauge Length	硬度试验 Hardness HRB			
	200 000		17.50	8.00				515.00	(N/mm²)	5.00	40.00				- Salaridas Vinto			
0.010 0.730	2.00 0.045	0.030	19.50	10.50		0.100					40.00	L.T	mm	mm				
2 0.023 0.370	1.21 0.022	0.002		8.02 8.08		0.036		641.00	28	7.00	52.00				92.00			
3 0.047 0.430 1	0.024	0.004	18.25	8.05		0.056	_	647.00		5.00	52.00				84.00			
0.014 0.420	.57 0.028	0.001	18.01	8.01		0.050	_	674.00		1.00	56.00	_	_		86.00 84.00		1	
	.37 0.028		18.07	8.05		0.070		640.00 628.00		3.00	50.00	-	_	_	84.00	1		
0.020 0.090	.63 0.030		18.30	8.00		0.050		670.00		6.00 7.00	56.00		_		85.00		1	
0.010 0.390	-40 0.030		18.28	8.04		0.073		637.00		9.00	54.00 54.00	_	Name of the last		88.00	- 1	1	
0.019 0.390 1	.40 0.030	0.001	18.28	8.04		0.073		639.00		2.00	55.00	****		-	00.88	- 1	-	
			- 1								33.00	-			87.00		1	
ES:						REFERE	ING TO	ASTM A240/A48						*				
ne material described here original Material Manufact to tolerance of chemical co sual Inspection (Surface) as the hereby certify that materials	omposition is and Dimension		g to AST Accepta	FM A480 ible		"PO NO.:	DO HMN P-18136	10.:18-0903	50				2		SO 9001(TUV Cer SO 14001(LR Cert to: 01 202 TOANNO	OC ALLE		001) 71)

Q-Y-Q-33-07-C

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 301/316 SS SHEET ANNEALED

SPECIFICATION:

MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240

FINISH:

D

DART M-NUMBER IDENTIFIER 1P FINISH UNPOLISHED No. 1 UNPOLISHED No. 2D UNPOLISHED No. 2B 2D NONE 3P 4P 6P 7P POLISHED No. 3 POLISHED No. 4 BUFFED No. 7 BUFFED No. 8 8P

PART NUMBER:

M304S TT GA #P

WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK,	THICKNESS
26	0.01875	RANGE (IN) 0.0178 - 0.019
25	0.021875	0.0178 - 0.019
24	0.025	0.024 - 0.026
23	0.028125	0.024 - 0.026
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.034575	0.035 - 0.035
19	0.0375	
18	0.050	
17	0.05625	0.047 - 0.052
16	0.03025	0.053 - 0.058
15	0.0025	0.059 - 0.065
14		0.066 - 0.072
13	0.078125	0.073 - 0.083
	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8 7	0.171875	0.161 - 0.176
,	0.1875	0.182 - 0.194
6 5	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262 D
2	0.2656	0.254 - 0.278
4 3 2 1	0.2813	0.269 - 0.293
U	0.3125	0.301 - 0.325

RELEASED

2015 FEB 04

ECN 15-122 4

D	ADDED	GAUGES 0-7		AJS	15 01.06				
c	DEFINE MATER	D FINISH OP IAL P/N W:TH	TION (ZN C8) AND EXAMPLE OF FINISH OTHER THAN 2B (ZN 85).	мв	12.09.20				
В	REFOR	MAT DWG, AL REF (C8-1), F	DD ASTM/ASME SPECS (ZN D8-1), ADD REF PAR 08-020A	ÇP	09 06 01				
Α	NEW IS	SUE		DS	01.09.24				
REV.			DESCRIPTION	BY	DATE				
DESIG	N	DŞ	DART AEROSPA	CEL	TO				
DRAW	N	AS	HAWKESBURY, ONTARIO, CANADA						
CHECK	KED	R	DRAWING NO.		REV. D				
MFG. A	PPR.	IA	M304S		SHEET 1 OF 1				
APPRO	OVED	July	TITLE		SCALE				
DE APP	PR.	-19-	304/316 SS SHEET		NTS				
DATE	15.0	1.06	COPYRIGHT © 2001 BY DART AE	COPYRIGHT © 2001 BY DART AEROSPACE LTD					

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M 2045		A	PO/BATCH NO.: 6041514/5123198
DATE: <u>/8//0/3</u>	<u> </u>		
MATERIAL CERT REC'D: //s QUANTITY RECEIVED: //85F QUANTITY INSPECTED: //85F QUANTITY REJECTED: 645F		i 2 3,	THICKNESS ORDERED: 0.063" THICKNESS RECEIVED: 0.063" SHEET SIZE ORDERED: 4'×8' SHEET SIZE RECEIVED: 4'×8'
DESCRIPTION	NC (Chi	eck	COMMENTS
SURFACE DAMAGE	Υ	N	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	Y	N	
ORRECT MATERIAL PER M-DRAWING	(Y)	Ν	ASTM AZYO
CORRECT THICKNESS	8	Ν	
PHOTO REQUIRED	Υ	N	
CORRECT REF # TO LINK CERT	(1)	Ν	41: A1W050575
DRRECT MATERIAL IDENTFICATION		N	
CORRECT M# ON THE MATERIAL	13	Ν	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN	10.00		

CUT SAMPLE PIECE OF	—			SS CHECK.									
RECORD RESULTS BELOW													
	HRC	HRB	DUR A	DUR D	WEBSTER								
TYPE OF MATERIAL													
SIZE OF TEST SAMPLE													
HARDNESS / DUROMETER READING													

EXTRUSION REPORT

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)					
INSPECTED BY:	SIGNED OFF BY:					
DATE: (B//D/3)	DATE:					

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



FESS-18G48304aB METALLURGICAL TEST REPORT

7. .

52106

6870 Highway 42 East

Ghent, KY 41045-9615 (502) 347-6000

Date: 8/06/2018 Page: 1

Steel: 304L Finish: 2B

Corrosion: ASTM A262-02a PRACTICE E

Certificate: 434786

Customer: 007040 102

Your Order: P207936

NAS Order: PN 0098340 03

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30400/30403 ASTM A240/17,A480/16b,A666/15;ASME SA240/17,SA480/17,SA666/17 MANUFACTURED IN SOUTH AFRICA

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs. EN 10204:2004 3.1; RoHS 1 & 2 Compliant Material is Free of Radioactive Contamination Steel Making Process: EAF, AOD, & Cont. Casting Product Mfg.by a Quality Mgt.Sys. in Conf. w/ISO 9001

Product Id	Supplier Id	Skid # Thickness						
		Skid # Inickness	Width	Weight	Length	Mark	Pieces Commodity	Code
CA0439	416241 2C	.0472	47.9981			4	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

62\ 416241 So .0241 18.0051 1 1811 0553 0.0103	
416241 So .0241 18.0051 1.1811 .0653 8.0123 .0271 .0009 .3605	

MECHANICAL PROPERTIES

Product Id '',	Supplier Id	0	d i r	UTS KSI	20C	.2% YS 20 KSI	C ELONG	% Hard RB	TAIL RB
CA0439	416241 2C	F	T	97.00	~~~~	44.00	50.00	85.00	83.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.

KRIS LARK

SPECIFICATION CONTROL DRAWING

5

PURCHASE MATERIAL: AIS 304/316 SS SHEET ANNEALED

SPECIFICATION:

MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240

FINISH:

DART M-NUMBER IDENTIFIER 1P 2D NONE 3P 4P 6P 7P 8P EINISH UNPOLISHED No. 1 UNPOLISHED No. 2D UNPOLISHED No. 2B POLISHED No. 3 POLISHED No. 4 BUFFED No. 6 BUFFED No. 7 BUFFED No. 8

PART NUMBER:

M304S TT GA #P

WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

	7.6	1,4
041105	NOM. THICK.	THICKNESS
GAUGE	(IN)	RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	
		0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262 D
6 5 4 3 2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
Ö	0.3125	0.301 - 0.325
-		0.020

RELEASED

2015 FEB 04

ECN 15-522 4

D

D	ADDED	GAUGES 0-7		AJS	15.01.06	
	_		~3	15.01.06		
С	MATER	D FINISH OP IAL P/N WITH	MB	12.09.20		
В	REFOR GAUGE	MAT DWG, AI REF (C8-1), I	СР	09.06.01		
Α	NEW IS	SUE	DS	01.09.24		
REV.			DESCRIPTION	BY	DATE	
DESIGN DS			DART AEROSPA	CEL	TD.	
DRAW	V	A/S	HAWKESBURY, ONTARIO, CANADA			
CHECK	ED	R	DRAWING NO.		REV. D	
MFG. A	PPR.	TA	M304S	SHEET 1 OF		
APPRO	VED	- We	TITLE			
DE APPR.			304/316 SS SHEET N			
DATE 15.01.06			THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED	THIS DOCUMENT BY PRINTED AND CONTROL OF THE CONTROL OF CONTROL O		

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C

MATERIAL RECEIPT INSPECTION FORM

MAIERI	AL INCOLI				
			TOU NO : 4	PANISIY/S	123197
112 115	101-1	PO /	BATCH NO	POOYISIY/S	
MATERIAL: M3045	1907				
DATE: 18/10/3					
			S ORDERED:	0.050	
14.		THICKNES	SS ORDERED.	0.050"	
MATERIAL CERT REC'D: 183		THICKNES	S RECEIVED:	0-050	
QUANTITY RECEIVED: 19254		CHEET SIZ	F ORDERED:	4.20	
QUANTITY INSPECTED: (925)		SHELTOIL	ZE RECEIVED:	43	
QUANTITY INSPECTED.		SHEET SIZ	ZE RECEIVED.		
QUANTITY REJECTED:					
					4
				_	
	NCR		- MITNITO		1
	(Check	C	COMMENTS		
DESCRIPTION					
	Y/N)				
SURFACE DAMAGE	Y				
CORRECT FINISH	VN				
CORROSION	YD				
CORRECT GRAIN DIRECTION	(Y) N 15-71	1 A240			
CORRECT MATERIAL PER M-DRAWING		(Agri			
CORRECT THICKNESS					
PHOTO REQUIRED	YN	()			
PRECT REE # TO LINK CERT	W N MEYI	62			
CORRECT MATERIAL IDENTFICATION	N X N				
CORRECT M# ON THE MATERIAL	(Y) N				
DOES THIS MATERIAL REQUIRE			90 teste 90 00 00 00		
ENGINEERING SIGN OFF	Y N				
DOES THIS REQUIRE AN					
EXTRUSION REPORT	YN				
EXTINO				O CHECK	
	ECE OF MATERIAL /	AND PREFORM	A A HARDNES	SS CHECK	WEBSTER
CUT SAMPLE PI	ECE OF MATERIAL	SULTS BELOW	/	DUR D	TWEB
	HRC	T HRB	DUR A	DUND	
	11110				
AL _					
MPLE					
OMETERE	ADING	in the Quality Office	ce		
	testers located	111			
					OFF (if equired)
				DING SIGN	OFF (if
	VALUE OF THE PARTY NAMED IN		ENGINEE	RING SICI	
ION	LI.				
		SIC	GNED OFF BY	(:	
DBY.	18/19/31		DATE		
75'	34				
DATE	with the			d and receives	<u>i in</u>
oct	on sheet with the	aterial cert and re	mit to be scanne	d dire	
nspec	1				
	\ \				
	y Assurance/ap4IMA			orm reVD	
	Assurance	Material Receip	t Inspection Fo	JIII IOVD	
ualit	.y .	\			
	\	\			



ACIER OUELLETTE INC.

935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

Copy

CO00119105

Billed to

Instruction

DART AEROSPACE LTD

1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

F-M

Shipped to

1270, ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

Att: LUSSIER Tél.: (613) 632-5200 X 730

Delivery Route

5

Customer No

Date

Delivery date

Your order No

Processed by

Salesman

Carrier

Credit Terme

OUELLETTE VALLEYFIELD

Not 30 Dave

CLI0001056

2018/11/06

PO041514

2018/11/09

Denis Quenneville

Product Description	Weight	Qty	UM		PCS NB		Ir	ntern	al Us	e Only	y
SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 2 SHEET 48 X 96 AC21304-SDI-7/11 Heat . 854967				CMD	EXP	B/O	IN	I	S	C	OUT
FESS-16G483042B 3419	168.00	64.00	PI2_\$CLB		24 1						
RMA 1937 2 FEUILLES SS304 16JA 48 X 96 A RAMASSER REF FAC 121775											

ATTENTION: MILL TEST KEQUIS

Conditions:

Total Weight (Lbs): 168.00

NIR: R-109516-6

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Prepared By :	Verified By :	Delivered By :	Time		l Y	M	D
	2 *			Customer's Signature		Date	e e

Flat Rolled Products

Real: 854967 CERTIFICATE OF TEST

CUST. ORDER NO. & DATE P208064

FORMS DISTRIBUTION SPEC SHIP

CUST. CODE 06/19/18 329587 MG BILL L155051

FINISHING LOCATION 569835 VANDERGRIFT, PA GOV'T, CONTRACT 7219,90,0000 01885-4 SEC. PRIME. DSO DSO

SHIPPER NO.

PRODUCT CODE MILL ORDER NUMBER 13020102060000 | 30-068-317 06/20/18 SHIPPING LOCATION INVOICE 1121 VANDERGRIFT 668227 SHIP TO

GRADE AND SPECIFICATIONS

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 28 FIN 3 EDGE

30

HEAT N

854967

CARRIER - TRANSPORT TEI DBA GOLDEN (ASTM-A-240-17) (ASTM-A-480-17) (UNS

S30400)

ITEM PCS DIMENSIONS W/G/L

1 48 .. / . 059/1531 .. 002

C CUST IDENTITY 3042B.059X48-RC 1 SKID

COIL #

AAC29015-A

TEST #

8858250

GROSS TARE NET

THEO TAG #/ CD SKID #

50 14865

573043

14915

14915

50 14865

131-41

ORDER REMARKS:

IN THE EVENT DDP (INCOTERMS 2010 OR LATEST REV) APPLIES TO THIS ORDER, BUYER SHALL BE SOLEL) LIABLE TO PAY, OR PROMPTLY REIMBURSE SELLER IF SELLER PAYS, ANY NEW OR INCREASES TO DUTIES. TAXES, TARIFFS, CUSTOMS FORMALITIES OR OTHER GOVERNMENTAL CHARGES IMPOSED AFTER MARCH 1. 2018 UPON IMPORT OF THE GOODS (NEW DUTIES). NOTWITHSTANDING THE DELIVERY TERM APPLICABLE TO THIS ORDER, BUYER EXPRESSLY WAIVES ANY RIGHT TO CLAIM FORCE MAJEURE OR ANY OTHER LEGAL OR EQUITABLE RIGHT TO TERMINATE, SUSPEND OR AMEND THIS ORDER AS A RESULT OF ANY NEW DUTIES OR OTHERWISE AVOID ITS OBLIGATION TO PAY ANY NEW DUTIES. EXW - EXCEPT VAT AND OTHER APPLICABLE

LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER PLEASE MAIL ACKNOWLEDGMENTS TO DIVERSIFIED ULBRICH 98 NORFINCH DRIVE DOWNSVIEW. ONTARIO

CANADA M3N1X1 ATTN: ANNE DIRKSEN-CAIROLI

TYPE MEAT/TEST (WT %)

.02

1,62

.031

.0002 .34

BN

18.15

BN

HEAT 854967 TEST LOCATION

agent on waybill before stoning.

RIV

BN

BM

BIN

BM

BN

PAGE 01 - CONTINUED ON PAGE 02

Safety Data Sheets for this product are available on our website, www.ATImetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set form in ATI Flat Rolled Products' Order Acknowledgement.

Noreen DeFerrari

CONSIGNEE-Please Note-This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation

PACKING LIST



CERTIFICATE OF TEST

ASTM GRAIN

HARDENABIL IT

MR

SIZE

MR

CUST. ORDER NO. & DATE P208064	96/19/18 32	87. CODE VA	FINISHING LOCAT	SHIPPER NO. 569835	13020102060000	MILL ORDER NUMBER 30-968-317	06/20/18
FORMS DISTRIBUTION SOLD SHIP SPEC STELL) TO → STELL)	'MG BILL' L155051	81885 PRIME	7-4 25 ORITY	1, CONTRACT 900000	11121 VANDERGRI	NG LOCATION (FT FA	668227
	.65	DS0 30	DSO				

GRADE

CARRIER - TRANSPORT TFI DBA GOLDEN

MR

BEND

MR

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 28 FIN 3 EDGE

YTELD TENSILE % ELONG FSI IN 2" % R/A HARDNESS ITEM TEST NO PSI * 93600. 54. # MR 86 . HRBW 8858250 T 47700. 85. HRBW T 47500. 93500. 55. # TC TI: TC TEST LOCATION TC * Y.S. BY 0.2% OFFSET METHOD # ELONG AT FRACTURE

NR = DATA NOT REQUIRED

BRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

ATT FLAT ROLLED PRODUCTS DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

MATERIAL IS OF USA MELT AND MANUFACTURE.

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT IMPLY THAT MATERIAL IS AN APPROVED PED GRADE. FOR A COMPLETE LIST ING OF APPROVED PED GRADES, VISIT OUR WEBSITE AT WWW.ATIMETALS.COM.

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

PAGE 02 - CONTINUED ON PAGE 03

06/20/19 14:24:39

NSIGNEE—Please Note—This consignment was turned over to rifer in first class condition, being correctly loaded, at which time ir responsibility for loss or damage in shipment ceased. For your otection please examine shipment as it arrives. If any shortage or image is discovered, have a full description made by transportation leaf on waybill hefore signing.

Safety Data Sheets for this product are available on our website, www.ATImetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

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Noreen DeFerrari



INVITUDE OF CHILIPITALIAL PACKING LIST

CONTRACTOR STATES TO

CERTIFICATE OF TEST

P208064 FORMS DISTRIBUTION SHIP SPEC TOisono nto

CUGT, ORDER NO. & DATE

CUST. CODE SHIPPER NO. FINISHING LOCATION 06/19/18 329587 VANDERGRIFT, PA 569835 MG BILL 01885-4 28 PRITY GOV'T, CONTRACT L155051 7219.90.0000 SEC PRIME DSO DSO

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PRODUCT CODE MILL ORDER NUMBER DATE SHIPPED 13020102040000 30-068-317 06/20/18 MAT'L. SHIPPING LOCATION INVOICE 1121 VANDERGRIFT 668227 SHIP TO

GRADE CARRIER - TRANSPORT TEL DBA GOLDEN "ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 28 FIN 3 EDGE

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATT FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 27 DATED 02/01/2018. FOR THE TESTING SPECIFICATION USED IN THE ANALYSIS OF THE MATERIAL, PLEASE SEE THE SCOPE OF APPROVAL FOR NADCAP AND ISO/IEC 17025 FOR THE LABORATORIES. THE SCOPE OF THE APPROVALS CAN BE FOUND AT WWW.ATIMETALS.COM.

ATT FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES FOR TESTING LOCATIONS TO, BN, & LO: O S BY COMBUSTION/INFRARED 4, 0, H BY INERT FUSION/THERMAL CONDUCTIVITY

MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF

AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY DES B, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

EN 10204:2005 3.1 CERTIFICATE.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS: 3N = ATI-FLAT ROLLED PRODUCTS: 100 RIVER ROAD: BRACKENRIDGE, PA 15014 (C = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065 PAGE 03 - CONTINUED ON PAGE 04

14:24:39

INSIGNEE-Please Note-This consignment was turned over to rries in first class condition, being correctly loaded, at which time r responsibility for loss or damage in shipment ceased. For your stection please examine shipment as it arrives. If any shortage or mage is discovered, have a full description made by transportation ent on waybill before signing

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J. Deterrain

Noreen DeFerrari

INVITAL OF STREETINE! **PACKING LIST**

MG BILL

L.155051

CERTIFICATE OF TEST

MILL ORDER NUMBER

CUST. ORDER NO. & DATE P208064

> FORMS DISTRIBUTION SPEC SHIP TO-Solp to

CUST. CODE Ø6/19/18 329587

REPEAT

DSO

30

PRIME

01885-4 25 ORITY

SEC.

DSO

FINISHING LOCATION VANDERGRIFT, FA

SHIPPER NO. 569835

GOV'T. CONTRACT 7219.90.0000

SHIPPING LOCATION 1121 VANDERGRIFT SHIP TO

PRODUCT CODE

|13020102060000 |30-068-317 06/20/18 INVOICE

DATE SHIPPED

668227

GRADE

CARRIER - TRANSPORT TEL DBA GOLDEN

"ATI 304" STAINLESS STEEL SMEET C R COILS ANNEALED 2B FIN 3 EDGE

<<<<<< > FOR ACCESS TO ONLINE CERTIFICATES OF TEST

<<<<<<<

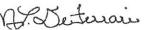
REGISTER AT MYATI.ATIMETALS.COM

PAGE 04 - FINAL PAGE.

ONSIGNEE-Please Note-This consignment was turned over to Safety Data Sheets for this product are available on our irrier in first class condition, being correctly loaded, at which time website, www.ATImetals.com. A thorough review of the ir responsibility for loss or damage in shipment ceased. For your Safety Data Sheet for the grade of material purchased shall be otection please examine shipment as it arrives. If any shortage or performed prior to working with this product and all safety & amage is discovered, have a full description made by transportation health considerations outlined must be implemented.

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Noreen DeFerrari



06/20/18

ant on wayhill before signing

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/816 SS SHEET ANNEALED

SPECIFICATION:

MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240

FINISH:

D

DART M-NUMBER IDENTIFIER 1P

FINISH UNPOLISHED No. 1 UNPOLISHED No. 2D UNPOLISHED No. 2B POLISHED No. 3 POLISHED No. 4 BUFFED No. 6 RIFFED No. 7

2D NONE 3P 4P

6P 7P BUFFED No. 7

BUFFED No. 8 8P

PART NUMBER:

M304S TT GA #P

WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

	NOM. THICK.	THICKNESS
GAUGE	(IN)	RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6 5	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262 D
4 3 2 1	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED

2015 FEB 04

ECN 15-122 4

D	ADDED GAUGES 0-7	AJS	15 01 06	1
c	DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 2B (ZN 85).	MB	12.09.20	
8	REFORMAT DWG. ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A	CP	09.06.01	
Α	NEW ISSUE	DS	01.09.24	1
REV.	DESCRIPTION	BY	DATE	1

DESIGN DRAWN	DS A/S	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHECKED MFG. APPR.	173	M304S	REV. D				
APPROVED	TWO.	TITLE	SCALE				
DE APPR.	14-	304/316 SS SHEET	NTS				
DATE		COPYRIGHT @ 2001 BY DART AEROSPACE LTD					

15.01.06

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M3045	<u>.</u>		PO / BATO	CH NO.:	P00415	514 /5123148					
DATE: <u>/8////09</u>	•										
MATERIAL CERT REC'D: Les QUANTITY RECEIVED: 645					THICKNESS ORDERED: 166A THICKNESS RECEIVED: 166A						
QUANTITY INSPECTED: 645F					SHEET SIZE ORDERED: 4 58						
QUANTITY REJECTED:					SHEET SIZE RECEIVED: 4 8						
	NC	`D	Γ								
DESCRIPTION (C		Check Y/N)				COMME	NTS				
SURFACE DAMAGE	Υ	N									
CORRECT FINISH		Ñ									
CORROSION	(8)	N	Some	rust				1.034 1.1 181			
CORRECT GRAIN DIRECTION	(Y)	Ν									
CORRECT MATERIAL PER M-DRAWING	(8)	Ν	AS7	4 A2	40						
CORRECT THICKNESS	Y	N	, , ,								
PHOTO REQUIRED		(N)									
CORRECT REF # TO LINK CERT		N	HT: 85	4967	7						
CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL		Ν									
CORRECT M# ON THE MATERIAL		Ν									
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N									
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)									
CUT SAMPLE PIECE			TERIAL A				ESS CI	HECK.			
			HRC	HR		DUR A	TD	UR D	WEBSTER		
YPE OF MATERIAL	Ì										
SIZE OF TEST SAMPLE	1			1888-5-60							
HARDNESS / DUROMETER READING											
	te	sters	located in	the Quali	ty Off	ice					
QC 18 INSPECTION						ENGINE	PING	SIGNOE	F (if required)		
***		PERMIS		COLUMN TO A SECOND		- LINGINEL		SIGNO	(ir required)		
INSPECTED BY:			SIGNED OFF BY:								
DATE: /8////09				DATE:							

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in